

BL1S0001DK-01
BL1P0002DK-01
BL1P0003DK-01
BL1P0004DK

BL1 Column Kit

Data Sheet



BL1 Column Kit

The BL1 Column Kit is a handy solution for industrial workstation bases. All components delivered in one single box: [BL1 lifting column\(s\)](#), control box ([CO71](#)), operating panel ([TP1](#)), and cables.

When designing your industrial workstation, download the LC3 Column Kit documentation and implement the 3D drawings

Build with a single lifting column or a parallel system with 2-4 columns. The mounting plates offer effortless installation.

Options available:

- BL1 Column Kit - Single (BL1S0001DK-01)
- BL1 Column Kit - 2-parallel (BL1P0002DK-01)
- BL1 Column Kit - 3-parallel (BL1P0003DK-01)
- BL1 Column Kit - 4-parallel (BL1P0004DK)



Lifting column specifications

- **Type** Three-stage electric lifting column
- **Max. load** 200 kg (push only)
- **Max. speed** 18 mm / sec with no load
- **Stroke length** 400 mm
- **Installation dimension** 372 mm (fully retracted incl. mounting plates)
- **Max. bending moment** 250 Nm dynamic / 500 Nm static
- **Weight** 10 kg
- **Material** Anodised aluminium
- **Colour** Grey with black mounting plates
- **Protection class** IPX6

Column kit usage

- **Operating panel** Up / down arrows (black IP66 housing with grey foil)
- **Mains voltage** 230 V
- **Duty cycle** Max. 10% ≈ max. 2 minutes continuous use followed by 18 minutes pause
- **Operating temperature** 5 to 40 °C
- **Storage temperature** Max. +50 °C

Parts included

Type	Characteristics
Lifting column(s)	BL1 400 mm, 2,000 N
Mounting plates	Top/bottom: Thickness 12+10 mm, black, screws included
Control box(es)	CO71, 230 V and bracket
Operating panel	With ~ 1.2 m cable and bracket
Mains cable(s)	EU plug, 3.2 m
Motor cable(s)	2.5 m
Signal cable	0.5 m
Modular junction box	MJB5, Analogue to OpenBus™
Blind plugs	For control box and MJB (waterproof)

FAQ

What is max. bending moment?

Max. bending moment is a way to express the resistance toward heavy off-centre loads without causing mechanical failure. The bending moment can be measured as either dynamic (during operation) or static (when stopped).

Where do I find system drawings, 3D models etc.?

We recognise the importance of having access to system drawings, which feature all the parts included in the kits, as well as to 3D models during the design phase. Therefore, you can locate these on the product page for BL1 column kits.

Will the speed increase if I reduce the load?

The short answer is “yes”. The BL1 is a powerful lifting column, which means that it consumes a lot of energy - in particular when running with a full load. By monitoring the current consumption, the control box regulates the speed of the column to ensure smooth operation.

How many columns can you operate in parallel?

The kits are offered as a single system or 2-4 parallel. The parallel system will ensure that all columns operate simultaneously and stay aligned when moving.

What is duty cycle?

When building a machine or a workstation, it is important to consider how often the lifting column system is operated. The BL1 column kits are rated with a duty cycle of 10%. This means that after max. 2 minutes of continuous use, it is necessary to pause for 18 minutes. This limitation will ensure a long service life and optimal performance.

Contacts

FACTORIES

Denmark - Headquarters
LINAK A/S
Phone: +45 73 15 15 15
Fax: +45 74 45 80 48
Fax (Sales): +45 73 15 16 13
Web: www.linak.com

China
LINAK (Shenzhen) Actuator Systems, Ltd.
Phone: +86 755 8610 6656
Phone: +86 755 8610 6990
Web: www.linak.cn

Slovakia
LINAK Slovakia s.r.o.
Phone: +421 51 7563 444
Web: www.linak.sk

Thailand
LINAK APAC Ltd.
Phone: +66 33 265 400
Web: www.linak.com

USA
LINAK U.S. Inc.
Americas Headquarters
Phone: +1 502 253 5595
Fax: +1 502 253 5596
Web: www.linak-us.com
www.linak-latinamerica.com

SUBSIDIARIES

Australia
LINAK Australia Pty. Ltd
Phone: +61 3 8796 9777
Fax: +61 3 8796 9778
E-mail: sales@linak.com.au
Web: www.linak.com.au

Austria
LINAK Zweigniederlassung - Österreich (Wien)
Phone: +43 (1) 890 7446
Fax: +43 (1) 890 744615
E-mail: info@linak.de
Web: www.linak.at - www.linak.hu

Belgium
LINAK Actuator-Systems NV/SA
(Belgium & Luxembourg)
Phone: +32 (0)9 230 01 09
E-mail: beinfo@linak.be
Web: www.linak.be - www.fr.linak.be

Brazil
LINAK Do Brasil Comércio De Atuadores Ltda.
Phone: +55 (11) 2832 7070
Fax: +55 (11) 2832 7060
E-mail: info@linak.com.br
Web: www.linak.com.br

Canada
LINAK Canada Inc.
Phone: +1 502 253 5595
Fax: +1 416 255 7720
E-mail: info@linak.ca
Web: www.linak-us.com

Czech Republic
LINAK C&S s.r.o.
Phone: +42 058 174 1814
Fax: +42 058 170 2452
E-mail: info@linak.cz
Web: www.linak.cz - www.linak.sk

Denmark - International
LINAK International
Phone: +45 73 15 15 15
E-mail: info@linak.com
Web: www.linak.com

Denmark - Sales
LINAK Danmark A/S
Phone: +45 86 80 36 11
Fax: +45 86 82 90 51
E-mail: linak@linak-silkeborg.dk
Web: www.linak.dk

Finland
LINAK OY
Phone: +358 10 841 8700
E-mail: linak@linak.fi
Web: www.linak.fi

France
LINAK France E.U.R.L
Phone: +33 (0) 2 41 36 34 34
Fax: +33 (0) 2 41 36 35 00
E-mail: linak@linak.fr
Web: www.linak.fr

Germany
LINAK GmbH
Phone: +49 6043 9655 0
Fax: +49 6043 9655 60
E-mail: info@linak.de
Web: www.linak.de

India
LINAK A/S India Liaison Office
Phone: +91 120 4531797
Fax: +91 120 4786428
E-mail: info@linak.in
Web: www.linak.in

Ireland
LINAK UK Limited (Ireland)
Phone: +44 (0)121 544 2211
Fax: +44 (0)121 544 2552
+44 (0)796 855 1606 (UK Mobile)
+35 387 634 6554 (Rep.of Ireland Mobile)
E-mail: sales@linak.co.uk
Web: www.linak.co.uk

Italy
LINAK ITALIA S.r.l.
Phone: +39 02 48 46 33 66
Fax: +39 02 48 46 82 52
E-mail: info@linak.it
Web: www.linak.it

Japan
LINAK K.K.
Phone: 81-45-533-0802
Fax: 81-45-533-0803
E-mail: linak@linak.jp
Web: www.linak.jp

Malaysia
LINAK Actuators Sdn. Bhd.
Phone: +60 4 210 6500
Fax: +60 4 226 8901
E-mail: info@linak-asia.com
Web: www.linak.my

Netherlands
LINAK Actuator-Systems B.V.
Phone: +31 76 5 42 44 40 /
+31 76 200 11 10
E-mail: info@linak.nl
Web: www.linak.nl

New Zealand
LINAK New Zealand Ltd
Phone: +64 9580 2071
Fax: +64 9580 2072
E-mail: nzsales@linak.com.au
Web: www.linak.com.au

Norway
LINAK Norge AS
Phone: +47 32 82 90 90
E-mail: info@linak.no
Web: www.linak.no

Poland
LINAK Polska
LINAK Danmark A/S (Spółka Akcyjna)
Phone: +48 22 295 09 70 /
+48 22 295 09 71
E-mail: info@linak.pl
Web: www.linak.pl

Republic of Korea
LINAK Korea Ltd.
Phone: +82 2 6231 1515
Fax: +82 2 6231 1516
E-mail: info@linak.kr
Web: www.linak.kr

Slovakia
LINAK Slovakia S.R.O.
Phone: +421 51 7563 444
Web: www.linak.sk

Spain
LINAK Actuadores, S.L.u
Phone: +34 93 588 27 77
Fax: +34 93 588 27 85
E-mail: esma@linak.es
Web: www.linak.es

Sweden
LINAK Scandinavia AB
Phone: +46 8 732 20 00
Fax: +46 8 732 20 50
E-mail: info@linak.se
Web: www.linak.se

Switzerland
LINAK AG
Phone: +41 43 388 31 88
E-mail: info@linak.ch
Web: www.linak.ch - www.fr.linak.ch
www.it.linak.ch

Taiwan
LINAK (Shenzhen) Actuator systems Ltd.
Taiwan Representative office
Phone: +886 2 272 90068
Fax: +886 2 272 90096
E-mail: sales@linak.com.tw
Web: www.linak.com.tw

Turkey
LINAK İth. İhr. San. ve Tic. A.Ş.
Phone: + 90 312 4726338
Fax: + 90 312 4726635
E-mail: info@linak.com.tr
Web: www.linak.com.tr

United Kingdom
LINAK UK Limited
Phone: +44 (0)121 544 2211
Fax: +44 (0)121 544 2552
E-mail: sales@linak.co.uk
Web: www.linak.co.uk

DISTRIBUTORS

Argentina
Novotec Argentina SRL
Phone: 011-4303-8989 / 8900
Fax: 011-4032-0184
E-mail: info@novotecargentina.com
Web: www.novotecargentina.com

Colombia
MEM Ltda
Phone: +[57] (1) 334-7666
Fax: +[57] (1) 282-1684
E-mail: servicioalcliente@memltda.com.co
Web: www.mem.net.co

India
Mechatronics Control Equipments India Pvt Ltd
Phone: +91-44-28558484, 85
E-mail: bala@mechatronicscontrol.com
Web: www.mechatronicscontrol.com

Indonesia
PT. Himalaya Everest Jaya
Phone: +6 221 544 8956 /+6 221 544 8965
Fax: +6 221 619 1925
Fax (Sales): +6 221 619 4658
E-mail: hejplastic-div@centrin.net.id
Web: www.hej.co.id

Israel
NetivTech LTD
Phone: +972 55-2266-535
Fax: +972 2-9900-560
Email: info@NetivTech.com
Web: www.netivtech.com

Singapore
Servo Dynamics Pte Ltd
Phone: +65 6844 0288
Fax: +65 6844 0070
E-mail: servodynamics@servo.com.sg

South Africa
Industrial Specialised Applications CC
Phone: +27 011 466 0346
E-mail: gartht@isagroup.co.za
Web: www.isaza.co.za

United Arab Emirates
Mechatronics
Phone: +971 4 267 4311
Fax: +971 4 267 4312
E-mail: mechtron@emirates.net.ae

Terms of use

LINAK® takes great care in providing accurate and up-to-date information on its products. However, the user is responsible for determining the suitability of LINAK products for a specific application. Due to continual development, LINAK products are subject to frequent modifications and changes. LINAK reserves the rights to conduct modifications, updates, and changes without any prior notice. For the same reason, LINAK cannot guarantee the correctness and actual status of imprinted information on its products.

LINAK uses its best efforts to fulfil orders. However, for the reasons mentioned above, LINAK cannot guarantee availability of any particular product at any given time. LINAK reserves the right to discontinue the sale of any product displayed on its website or listed in its catalogues or in other written material created and produced by LINAK, LINAK subsidiaries, or LINAK affiliates. All sales are subject to the 'Standard Terms of Sale and Delivery for LINAK A/S' available on LINAK websites. LINAK and the LINAK logotype are registered trademarks of LINAK A/S. All rights reserved.