

TD5 Standard User Manual



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Preface

Dear User,

We are delighted that you have chosen a LINAK® product.

LINAK systems are high-tech products based on many years of experience in the manufacture and development of actuators, lifting columns, desk frames, electric control boxes, controls, batteries, accessories and chargers.

This User Manual does not address the end user. It is intended as a source of information for the equipment or system manufacturer only, and it will tell you how to install, use and maintain your LINAK electronics. The manufacturer of the end product has the responsibility to provide a User Manual, where relevant safety information from this manual is passed on to the end user.

We are convinced that your LINAK product/system will give you many years of problem-free operation.

Before our products leave the factory, they undergo both function and quality testing. Should you, nevertheless, experience problems with your product/system, you are always welcome to contact your supplier.

LINAK subsidiaries and some distributors situated all over the world have authorised service centres, which are always ready to help you. Locate your local contact information on the back page.

LINAK provides a warranty on all products, see [Warranty](#).

This warranty, however, is subject to correct use in accordance with the specifications, maintenance being done correctly, and any repairs being carried out at a service centre, which is authorised to repair LINAK products.

Changes in installation and use of LINAK systems can affect their operation and durability. The products may only be opened by authorised personnel.

This User Manual has been written based on the present technical knowledge. LINAK reserves the right to carry out technical modifications and keeps the associated information updated.

LINAK A/S

Important safety information

Safe use of the system is possible only when this document is read completely and the instructions contained are strictly observed.

Failure to comply with instructions marked with the "NOTICE" symbol may result in serious damage to the system or one of its components.

Read all instructions before using this product.

Important safety information on LINAK® products can be found under the following heading(s):



DANGER

Failure to comply with these instructions will result in severe personal injury.



WARNING

Failure to comply with these instructions may result in severe personal injury.



CAUTION

Failure to comply with these instructions can result in minor personal injury.



NOTICE

Failure to comply with these instructions can result in property damage.

READ AND SAVE THESE INSTRUCTIONS

General safety instructions

General



DANGER

Plugged-in products

Risk of electric shock

- Always unplug this product from the electrical outlet before assembling, disassembling, cleaning, or servicing.
- Only use the product indoors in dry locations.



It is important for everyone who is to connect, install, or use the systems to have the necessary information and access to this User Manual. Follow the instructions for mounting – risk of injury if these instructions are not followed.



The appliance is not intended for use by young children or infirm persons without supervision.



If there is visible damage on the product it must not be installed.



Note that during construction of applications, in which the actuator is to be fitted, there must be no possibility of personal injury, for example squeezing of fingers or arms.



Assure free space for movement of application in both directions to avoid blockade.



The appliance is only to be used with the power supply unit provided with the appliance.



CAUTION

Load on the application

Risk of injury to persons and of malfunction

- Do not overload the actuator(s).
- Do not stand on the application during operation.

Safety issues



The builder of the equipment shall ensure that the use of the component complies with relevant standards – like the Machine Directive. Care must be taken to avoid squeezing of cables as it can cause movement of the system!

**This device complies with part 15 of the FCC Rules.
Operation is subject to the following two conditions:**

- (1) This device may not cause harmful interference, and**
- (2) This device must accept any interference received, including interference that may cause undesired operation**

- **Statement – for all intentional and unintentional radiators:**

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

- **Statement for digital devices for Class B:**

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions it may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/ TV technician for help.

This device contains licence-exempt transmitter(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's licence-exempt RSS(s).

Operation is subject to the following two conditions:

- (1) this device may not cause interference, and
- (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Labeling Requirements:

This Class B digital apparatus complies with Canadian ICES-003 / NMB-003.

Before installation, de-installation or troubleshooting

- Stop the TD.
- Disconnect the power supply.
- Relieve the TD of any loads, which may be released during the work.

Before start-up

- Make sure that the system has been installed as instructed in this User Manual.
- Make sure that the voltage is correct before the system is connected to the mains.
- System connection. The individual parts must be connected before connecting to the mains.

During operation

- If the control box makes unusual noise or smells, switch off the mains voltage immediately.
- Take care that the cables are not damaged.
- Unplug the mains cable on mobile equipment before it is moved.

Miscellaneous

The actuator system has a sound level below 55 dB(A) in typical applications.

Updated manuals and declarations can always be found here:

www.linak.com/user-manuals/homeline/



WARNING

- This appliance can be used by children aged from 8 years, and by persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
- Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

Only for US and Canadian markets

- Persons who do not have the necessary experience or knowledge of the product/products must not use the product/products. Besides, persons with reduced physical, sensory, or mental abilities must not use the product/products, unless they are under surveillance or they have been thoroughly instructed in the use of the apparatus by a person who is responsible for the safety of these persons.
- Moreover, children must be under surveillance to ensure that they do not play with the product.
- It is the operator's responsibility to ensure that there is free space for the application to move without risk for the operator or bystanders before operating the application.

Informations importantes en matière de sécurité

Une utilisation sûre du système n'est possible que lorsque ce document est lu dans son intégralité et que les instructions qu'il contient sont strictement respectées.

Le non-respect des instructions marquées du symbole "AVIS" peut entraîner de graves dommages au système ou à l'un de ses composants.

Lisez toutes les instructions avant d'utiliser ce produit.

Des informations de sécurité importantes sur les produits LINAK® sont disponibles dans la ou les rubriques suivantes :



DANGER

Le non-respect de ces instructions entraînera des blessures graves.



AVERTISSEMENT

Le non-respect de ces instructions peut entraîner des blessures graves.



ATTENTION

Le non-respect de ces instructions peut entraîner des blessures corporelles légères.



AVIS

Le non-respect de ces instructions peut entraîner des dommages matériels.

LIRE ET CONSERVER CES INSTRUCTIONS

Consignes générales de sécurité

General



DANGER

Produits enfichés

Risque de choc électrique

- Débranchez toujours ce produit de la prise électrique avant de l'assembler, de le démonter, de le nettoyer ou de l'entretenir.
- N'utilisez le produit qu'à l'intérieur, dans des endroits secs.



Il est important pour tout individu qui connecte, installe, ou utilise le système d'avoir les informations nécessaires et l'accès à ce manuel d'utilisation.

Suivez les instructions pour le montage – risque de blessure si ces instructions ne sont pas suivies.



L'appareil n'est pas destiné à être utilisé par des enfants ou des personnes handicapées sans surveillance.



S'il y a des dommages visibles sur le produit, l'installation ne doit pas être effectuée.



Prendre en compte lors de la construction du matériel, dans lequel l'actionneur est incorporé, qu'il ne doit y avoir aucune possibilité de blessures corporelles, telles que la compression des doigts ou des bras.



Assurez un espace libre autour du matériel pour éviter tout blocage.



L'application ne doit être utilisée qu'avec le module d'alimentation secteur fourni.



ATTENTION

Charge sur l'application

Risque de dommages corporels et de dysfonctionnement

- Ne pas surcharger l'actionneur.
- Ne vous tenez pas debout sur l'application pendant qu'il monte ou descend.

Sujet de sécurité



Le constructeur de l'équipement doit s'assurer que l'utilisation du composant conforme aux normes en vigueur, comme la Directive Machines. Les soins doivent être prises pour éviter de pincer les câbles car cela pourrait entraîner des mouvements du système!

Cet appareil est pleinement conforme à la section 15 des réglementations FCC.

Le fonctionnement est sujet aux deux conditions suivantes:

- (1) Cet appareil ne doit pas causer d'interférences dangereuses, et**
- (2) cet appareil doit supporter les interférences, y compris celles pouvant provoquer un fonctionnement non désiré**

- **Déclaration - concernant les sources d'émissions électromagnétiques:**

Les changements ou modifications non expressément approuvés par la partie responsable de la conformité pourrait annuler le droit de l'utilisateur à faire fonctionner l'équipement.

- **Déclaration pour les équipements numériques de Classe B:**

NOTE: Cet équipement a été testé et jugé conforme aux normes pour un appareil électronique de classe B, conformément à la partie 15 du règlement de la FCC. Ces normes sont établies pour fournir une protection raisonnable contre les interférences nuisibles dans une installation résidentielle. Cet équipement génère, utilise et peut émettre des fréquences radio et, s'il n'est pas installé et utilisé conformément aux instructions, il peut causer des interférences nuisibles aux communications radio. Cependant, nous ne pouvons pas garantir l'absence d'interférences dans une installation particulière. Si cet équipement cause des interférences nuisibles à la réception d'un poste radio ou d'un téléviseur, ce qui peut être déterminé en mettant l'équipement hors et sous tension, l'utilisateur doit essayer de corriger l'interférence par une ou plusieurs des mesures suivantes:

- Réorientez ou déplacez l'antenne de réception.
- Augmentez la séparation entre l'équipement et le récepteur.
- Connectez l'équipement sur un circuit différent de celui utilisé par le récepteur.
- Faites appel à un revendeur ou un technicien Radio/TV expérimenté.

L'émetteur/récepteur exempt de licence contenu dans le présent appareil est conforme aux CNR d'Innovation, Sciences et Développement économique Canada applicables aux appareils radio exempts de licence.

- (1) l'appareil n' doit pas produire de brouillage, et
- (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Etiquetage obligatoire

Cet appareil numérique de la classe B est conforme à la norme ICES-003 / NMB-003 du Canada.



AVERTISSEMENT

- Cet appareil peut-être utilisé par des enfants âgés de 8 ans et plus, ainsi que les personnes dont les capacités physiques, sensorielles ou mentales sont réduites ou ayant un manque d'expérience et de connaissance si elles ont bénéficié d'une surveillance ou d'instructions concernant l'utilisation de l'appareil en toute sécurité et compris les risques encourus.
- Les enfants ne doivent pas jouer avec l'appareil. Le nettoyage et l'entretien ne doivent pas être réalisés par des enfants sans surveillance

Seulement pour les marchés américains et canadiens

- Les personnes qui n'ont pas l'expérience ou les connaissances nécessaires sur le ou les produit(s) ne doivent pas le ou les utiliser. Par ailleurs, les personnes ayant des capacités physiques, sensorielles ou mentales réduites ne doivent pas utiliser le ou les produit(s), sauf si elles sont sous surveillance ou ont suivi une formation approfondie de l'utilisation de l'appareil par l'individu responsable de la sécurité de ces personnes.
- De plus, les enfants doivent-être sous surveillance afin de s'assurer qu'ils ne jouent pas avec le produit.
- Il est de la responsabilité de l'opérateur de s'assurer qu'il y a de l'espace libre pour que l'application puisse se déplacer sans risque pour l'opérateur ou les passants avant d'utiliser l'application.

Avant installation, réinstallation ou dépannage

- Stopper le TWINDRIVE.
- Débrancher l'alimentation secteur.
- Ôter toute charge du TWINDRIVE qui pourrait être relâchée.

Avant de démarrer

- Assurez-vous que le système a été installé conformément à la procédure indiquée dans ce manuel utilisateur.
- Vérifiez la tension admissible avant le branchement du système au secteur.
- Connexion du système. Les éléments individuels doivent être connectés avant le branchement sur le secteur. Consultez le manuel d'utilisation si nécessaire.

En fonctionnement

- Si le boîtier de contrôle présente un bruit et/ou une odeur inhabituels, coupez immédiatement l'alimentation secteur.
- Veillez à ce que les câbles ne soient pas endommagés.
- Débrancher le câble d'alimentation secteur des équipements mobiles avant déplacement.

Divers

Ce système d'actionneur présente un niveau sonore inférieur à 55dB(A) dans les applications classiques.

Les manuels mis à jour et les déclarations sont disponibles sur le site:

www.linak.com/user-manuals/homeline/

Declarations

Declaration of Conformity

LINAK A/S
Smedevænget 8
DK - 6430 Nordborg

Herewith declares under our sole responsibility that the LINAK dual actuator system TWINDRIVE® for use in adjustable beds:

With main component (mark with CE) that are model: TDA and TDB
(with item number; TDA0b000Bccdd00, TDA1b000Bccdd00
(where; a describing spindle pitch; b describing Load rating; cc describing Back Angle; dd describing Leg Angle))

And options of

Port expander: CBD6DC

Linear Actuator(s): LA40

Controls: HC05BL, HC10BL, HC1ABL, HC10ECO, HC2xBL, HC30BL, HC40BL, BP10BL

Power Unit: SMPS001, SMPS006

Under bed light: LEDLightRail001, LEDLightRail002, LEDLR001-0001-xx

Accessories: Massage Motor; MD1000Dx

complies with the Radio Equipment Directive (RED) **2014/53/EU** (*OJ L 153, 22.5.2014, p. 62–106*) according to the standards:

Art.3.1 (a) Safety:

EN 60335-1:2012 + AC:2014 + A11:2014 + A13:2017 + A1:2019 + A14:2019 + A2:2019 (Harmonized to LVD)

EN 62368-1:2014 + A1:2017 (Harmonized to LVD)

Art. 3.1(b) EMC:

Draft ETSI EN 303 446-1 V1.2.0 (2019-03) - Combined Equipment, Emission

Draft ETSI EN 303 446-2 V1.2.0 (2019-03) - Combined Equipment, Immunity

ETSI EN 301 489-1 V2.2.3(2019 -11) - Radio Part

ETSI EN 301 489-17 V3.2.4(2020 -09) - Radio Part

EN 61000-6-2:2005/AC:2005 - Harmonised, non-radio part (harmonized to EMCDD)

(and also EN IEC 61000-6-2:2019 - Compliant, non-radio part)

EN 61000-6-3:2007/A1:2011/AC:2012 - Harmonised, non-radio part (harmonized to EMCDD)

(and also EN IEC 61000-6-3:2021 - Compliant, non-radio part)

Art. 3.2 Radio:

EN 300 328 V2.2.2 (2019-07)

Art.3.1 (a) Health:

EN 62233:2008+AC:2008 (Harmonized to LVD), EN 62479:2010 (Harmonized to LVD), EN 50663:2017

complies with Directive **2011/65/EU** of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (*OJ L 174, 1.7.2011, p. 88–110*) and Directive **2015/863** (*OJ L 137, 4.6.2015, p. 10–12*) (amending Annex II to Directive 2011/65/EU) according to the standard:

EN IEC 63000:2018

Nordborg, 2022-04-08

Signature present in original document.

Signed: Dragan Macura (Regulatory Compliance Manager)

Manufacturer's declaration

LINAK A/S
Smedevænget 8
DK - 6430 Nordborg

Herewith declares that LINAK HOMELINE® products as characterized by the following models and types:

With main component (mark with CE) that are model: TDA and TDB
(with item number; TDa0b000Bccdd00, TDa1b000Bccdd00
(where; a describing spindel pitch; b describing Load rating; cc describing Back Angle; dd describing Leg Angle))

And options of

Port expander: CBD6DC

Linear Actuator(s): LA40

Controls: HC05BL, HC10BL, HC1ABL, HC10ECO, HC2xBL, HC30BL, HC40BL, HC60BL, BP10BL

Power Unit: SMPS001, SMPS006

Under bed light: LEDLightRail001, LEDLightRail002, LEDLR001-0001-xx

Accessories: Massage Motor; MD1000Dx

comply with the following parts of the Machinery Directive 2006/42/EC, ANNEX I, *Essential health and safety requirements relating to the design and construction of machinery*:

1.5.1 Electricity supply

We confirm that prior to market introduction the relevant technical documentation is compiled in accordance with part B of Annex VII and the assembly instruction pursuant to Annex VI.

This documentation or part hereof will be transmitted by post or electronically to a reasoned request by the national authorities.

The products mentioned in this document are to be combined for use in electrically adjustable beds.

This partly completed machinery must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of the Machinery Directive 2006/42/EC where appropriate.

Nordborg, 2025-12-18

Signature present in original document.

Signed: Dragan Macura (Regulatory Compliance Manager)

Misc. on the TWINDRIVE® system

This system is a TWINDRIVE system developed for leisure beds and for indoor use in private homes.

Warranty

This HOMELINE product is subject to warranty pursuant to the terms of LINAK HOMELINE Warranty Paper, available on the LINAK website www.linak.com/warranty.

Maintenance

Clean dust and dirt on the outside of the system at appropriate intervals and inspect them for damage and breaks. Inspect the connections, cables and plugs and check for correct functioning as well as fixing points.



The cleaners and disinfectants must not be highly alkaline or acidic (pH value must be 6-8).



It is not allowed to use solvents for cleaning up.



Max. load running back and leg end motors at the same time in upward direction is 7000 N on back motor, and 7000 N on leg end motor.



For customers in the US/Canada:

The mains cable for this product has a polarised plug (one blade is wider than the other). It will only fit in a polarised outlet one way. If it does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a proper outlet. Do not change the plug in any way.

Description of the TWINDRIVE® system

Each TWINDRIVE® unit consists of 2 internal motors and a built-in control box, which makes it a very compact unit. The mains cable is exchangeable. Only the handset must be paired.

Application of the TWINDRIVE system:

Irrespective of the load the Duty cycle: 10 % ~ max. 1 minute at continuous use followed by 9 minutes pause. Do not turn on the system if it is not mounted in a bed.

The TWINDRIVE is a Bluetooth®-based system, which means you can use hand controls based on Bluetooth. LINAK® offers a range of compatible hand controls. Alternatively, the Bed Control App can be downloaded to use a smartphone as handset.

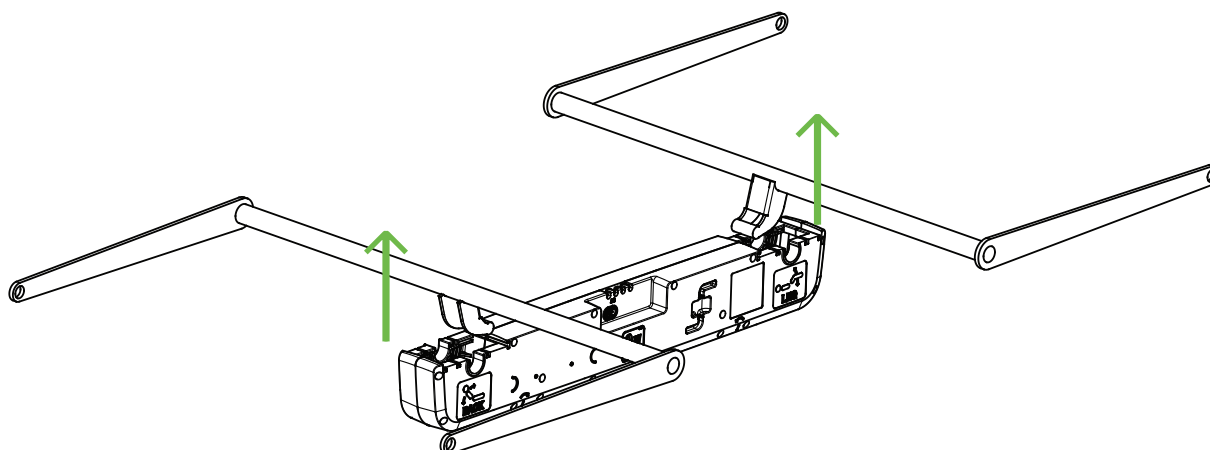
You can pair eight hand controls to one TWINDRIVE. You can also pair both hand controls and app controls to the same TWINDRIVE, but only eight controls in total. If you pair more hand controls than the TWINDRIVE can manage, the first paired hand control will be deleted.

This user manual gives you a detailed description on how to pair your hand controls with your TWINDRIVE.

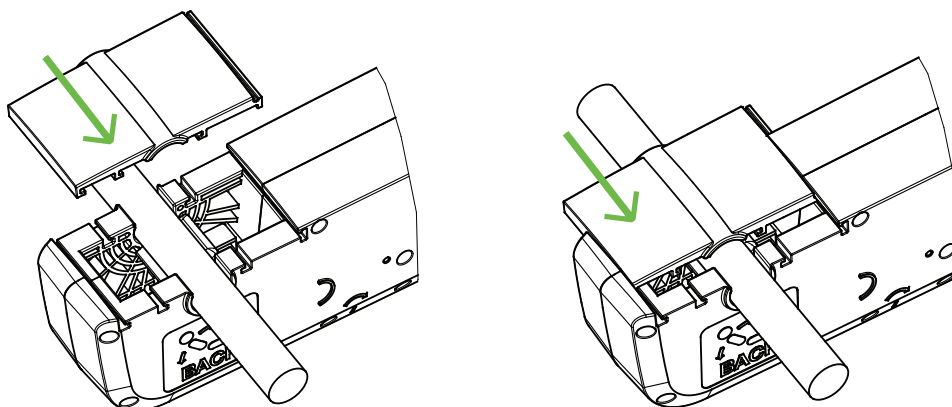
Installation

Mounting the TWINDRIVE

1. Push the TWINDRIVE unit into bed bracket.

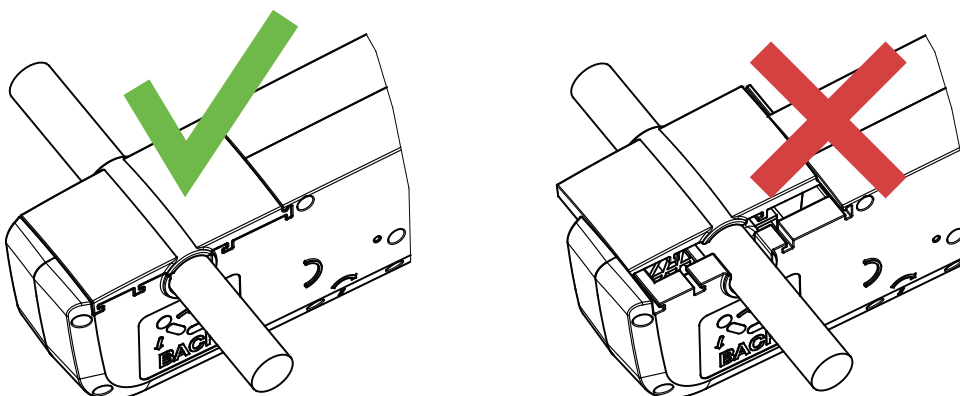


2. Slide each closing device on and press it into correct position.



IMPORTANT:

Ensure that the closing devices are in place before using the TWINDRIVE.



Do not drive the TWINDRIVE system without the closing devices mounted.

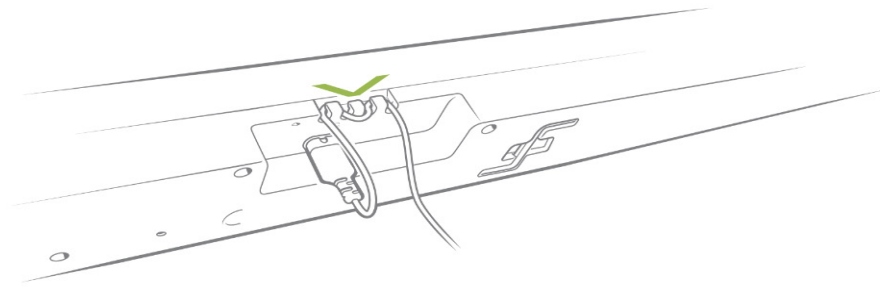


The bed brackets must have a smooth surface without burs and welding blobs in the area where the TWINDRIVE is mounted.

Cable strain relief



Use the cable strain relief on the TWINDRIVE Standard. By using the relief, you prevent the mains cable plug from being pulled out of the TWINDRIVE resulting in a malfunction. Depending on the thickness of the cable, you can choose to lead the cable through all three reliefs or just around the middle relief.



Operation

Hand controls

LINAK® offers a variety of hand controls for a TWINDRIVE® system. For more information, please visit this [product overview](#).

Getting started

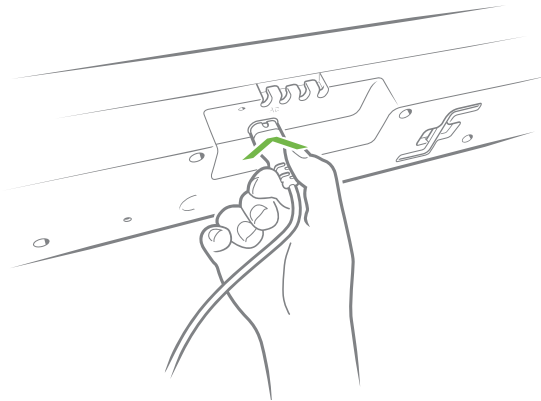
It is possible to pair multiple controls to the TWINDRIVE via Bluetooth®.



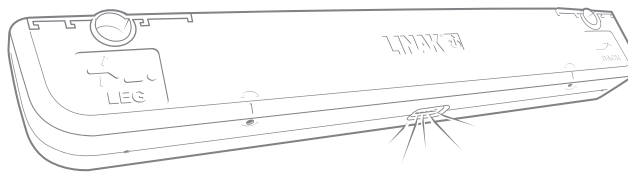
Ensure that only the TWINDRIVE you want to pair with is in pairing mode.

Pairing your control

1. Connect the TWINDRIVE Standard to mains via the mains cable.



2. The TWINDRIVE is in pairing mode for 3 minutes and the Under Bed Light flashes to indicate this.



3. Press the two top buttons on the LINAK hand control at the same time.



The Under Bed Light gives one long flash to indicate that the hand control and the TWINDRIVE are paired up. The TWINDRIVE stays in pairing mode and it is possible to connect more controls using the same procedure.



Wait 5 seconds after pairing control 1 before you can pair control 2.

To get the system out of pairing mode, simply press any button on an already paired control.

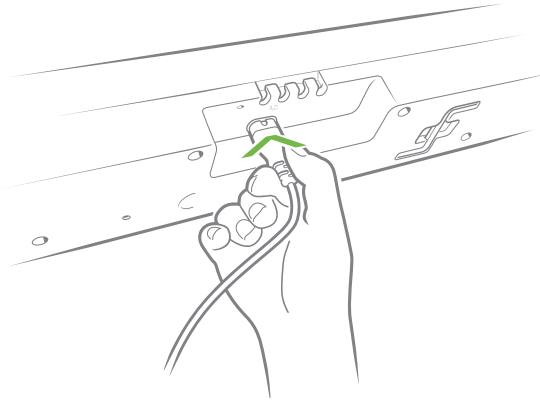


Allow for the hand control to go to power-saving mode (backlight turns off) before disconnecting the actuator system from the mains supply.

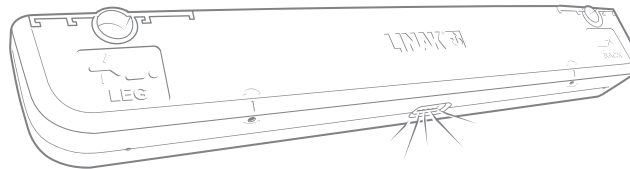
Otherwise the pairing will not be saved in the hand control.

Pairing your smartphone or tablet

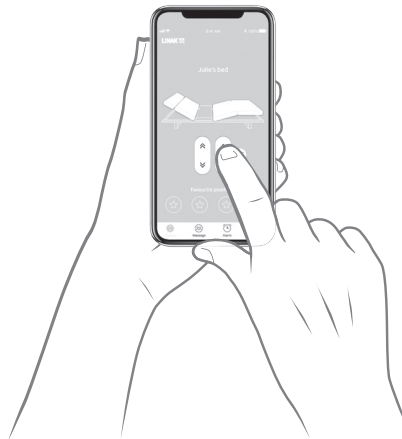
1. Enable Bluetooth® on your smartphone/tablet.
2. Open the Bed Control App.
3. Connect the TWINDRIVE Standard to mains via the mains cable.



4. The TWINDRIVE is in pairing mode for three minutes and the Under Bed Light flashes to indicate this.



5. The Bed Control App will automatically pair to the closest TWINDRIVE in pairing mode. Wait a few seconds to see the app confirm completed pairing.
6. Your smartphone/tablet and the TWINDRIVE are now paired up. The app will display the operation page and the bed can now be adjusted via the app.

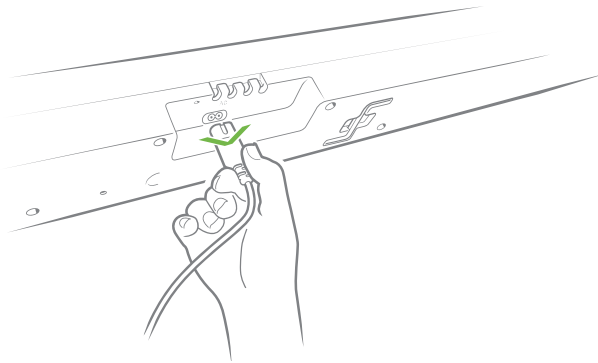


The Bluetooth® pairing mode will stop as soon as the phone is connected. Thus, we recommend to start pairing the hand control and thereafter the phone to avoid having to disconnect the power.

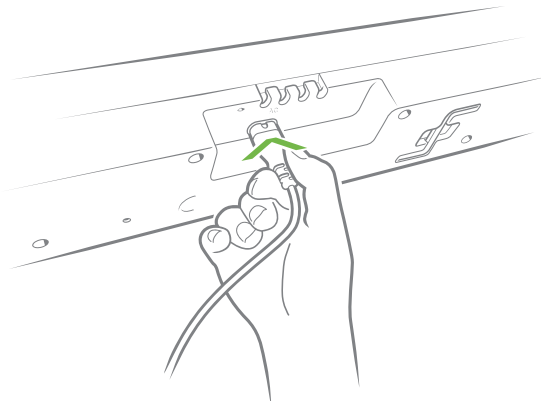
Pairing another device later

It is possible to connect another control or another smartphone/tablet to the TWINDRIVE Standard later.

1. Disconnect the TWINDRIVE Standard from mains.



2. Wait 2 minutes.
3. Reconnect the TWINDRIVE to mains to get it in pairing mode again.



4. Follow the instructions above to pair other devices.

Previously paired devices will not be deleted until a maximum of 8 devices are paired. Pairing a ninth device will delete the first device paired.



The TWINDRIVE will be in pairing mode every time the system has been out of power and connects again. To get the system out of pairing mode – simply press any button on an already paired device.

Quick pairing mode

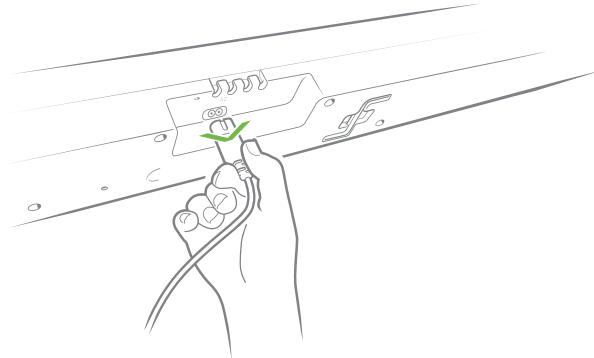
You can also pair a new device by using the quick pairing mode.

1. Turn on the Under Bed Light.
2. Disconnect from mains.
3. Wait until the Under Bed Light turns off.
4. Reconnect the TWINDRIVE to mains to get it in pairing mode again.
5. Press the two top buttons on your hand control at the same time.
6. The Under Bed Light gives a long flash to indicate that control and TWINDRIVE are paired up.

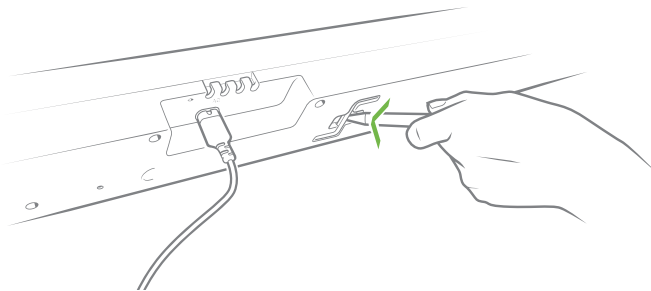
Mechanical emergency lowering

Emergency lowering is meant for lowering the bed if a power failure occurs and the bed needs to be driven down into horizontal position.

1. Disconnect the TWINDRIVE Standard from mains.

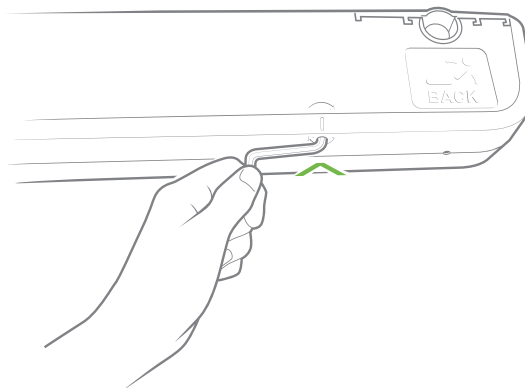


2. Take the hex key from the side of TWINDRIVE.



Underneath the TWINDRIVE are two gaps for mechanical lowering.

3. Place the hex key in the gap, one end at a time, and turn the hex key in the direction indicated by the arrow right above the gap.



It is important to turn the key in the direction indicated on the housing. Turning the key in the wrong direction can wreck the inner hex and make mechanical emergency lowering impossible.

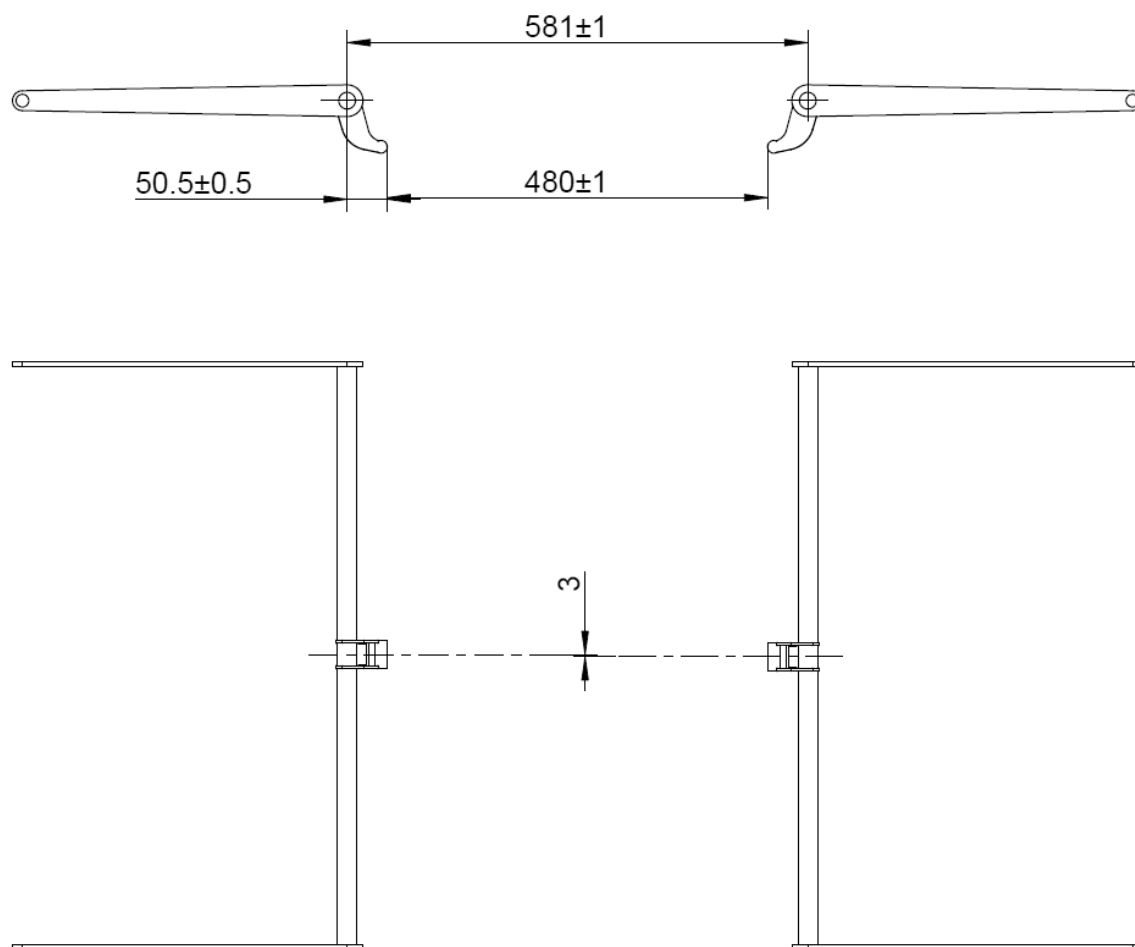


Do **not** use an electric screwdriver for lowering, use the hex key enclosed on the TWINDRIVE.

Twist bracket

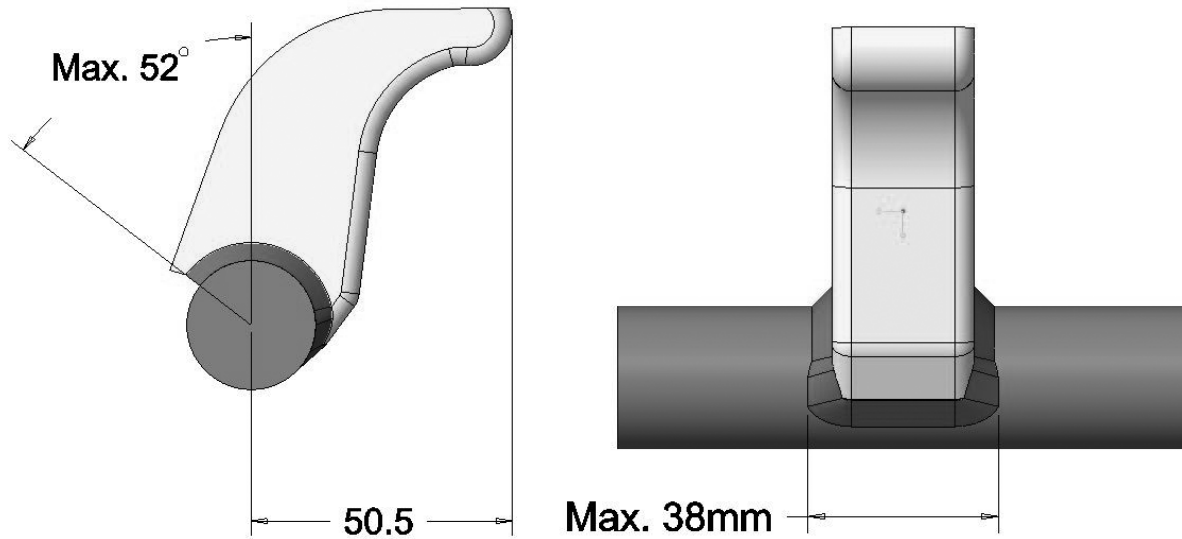
Mounting instructions and parallel tolerance

When bed is horizontal (starting position):

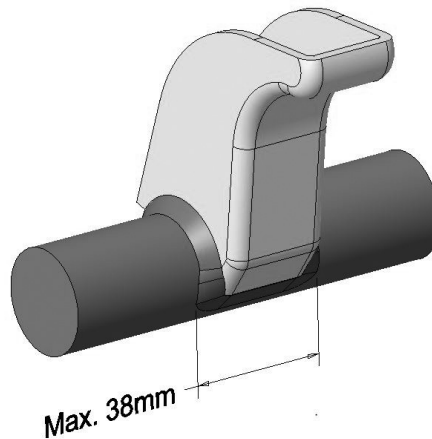


The shaft diameter must be $\varnothing 25.2 \text{ mm } +0.3 \text{ mm}/-0.2 \text{ mm}$

Welding instructions



No bracket or welding outside this area 52° from vertical axis



The dimension of the twist bracket including welding may not exceed 38 mm.

To maintain the correct rotation angle of the head-rest and the foot-rest it is important that the Twist bracket is mounted and welded according to the above instructions. Non-compliance with the instructions could lead to a smaller angle of rotation or, in worst case, damage the TWINDRIVE.



It is important that the bracket specification is met to keep the specified lifetime of the TWINDRIVE.

If the twist brackets are mounted correctly, 1-2 seconds after activating a hand control the bed should be adjusted. It gives the optimized mounting of the TWINDRIVE during mounting and the correct angle of the bed.

Repair and disposal



WARNING

Opening the product

Risk of injury to persons and of malfunction

- Do not open the product unless you are authorised to do so.

Only an authorised LINAK® service centre should repair the LINAK products. Products to be repaired under warranty must be sent to an authorised LINAK service centre.

In order to avoid the risk of malfunction, all product repairs must only be carried out by an authorised LINAK Service shop or repairers, as special tools and parts must be used.

If a product is opened by unauthorised personnel there is a risk that it may malfunction at a later date.

LINAK systems or components may be disposed of, possibly by dividing them into different waste groups for recycling or combustion.

We recommend that our product is disassembled as much as possible at the disposal and that you try to recycle it. LINAK systems or components should be disposed of in accordance with the environmental regulations applicable in the respective country.

Almost all our cast plastic parts are supplied with an interior code for plastic type and fibre contents, if any.

Repair

Repairs

Systems should only be repaired by an authorised LINAK service centre or engineer. Systems to be repaired under warranty must be sent to an authorised LINAK service centre.



Warning!

By unauthorised opening of the system there is a risk that it may malfunction at a later date.

Accessories and spare parts

Accessories

Order from your nearest LINAK® sales office, distributor or subsidiary.

Spare parts

Please contact your nearest LINAK sales office for information on spare parts.

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